

REV.	DESCRIPTION	ECN	DATE	BY
D	ADDED -01 REPAIR KIT	7426	3/8/2010	TLK
E	ADDED ITEM 14/15	7806	10/11/2010	TLK
F	UPDATED FORMAT AND BOM	300489	6/3/2015	RT



SERVICE REPAIR KIT SRK105			20K KINGPIN REPAIR KIT MERITOR
ITEM	PART NO.	QTY	DESCRIPTION
1	143622-0006	2	BUSHING 20K INC KNUCKLE
2	3208N1028	2	GASKET KINGPIN CAP 20K
3	S258P2	6	CAPSCREW 20K
4	143660-0006	1	KING PIN 20K
5	143664-0005	1	THRUST BEARING 20K
6	143624-0007	1	SHIM .005 (AS REQD) 20K
7	143624-0008	1	SHIM .015 (AS REQD) 20K
8	143624-0009	1	SHIM .030 (AS REQD) 20K
9	1229E1669P	6	WASHER FLAT 20K
10	A1205Y1429	2	SEAL OIL 20K
11	7X114	1	DRAW KEY
12	1227Z780	1	NUT KEY
13	407102	2	GREASE FITTINGS 1/8" 20K
14	1199M3237	2	KING PIN CAP 20K

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SPECIAL CHARACTERISTICS SYMBOL LEGEND >X.XX< W/C CRITICAL DIM (X.XX) FOR REFERENCE ONLY **X.XX DESIGNATES A ± .125 TOL. *X.XX DESIGNATES A KEY CUSTOMER CHARACTERISTIC	UNLESS OTHERWISE NOTED TOLERANCE ARE: X: +/- .1 XX: +/- .06 XXX: +/- .030 ANGULAR: +/- .5° TORQUE: +10%/-0% THIRD ANGLE PROJECTION DIMENSIONS ADHERE TO ASME Y14.5-2009	MATERIAL	-	WATSON & CHALIN MFG INC 725 EAST UNIVERSITY DRIVE MCKINNEY TEXAS 75069	
		STEEL PN.	-		
		WEIGHT:	lbs		
		PERIMETER	-		
		MODEL	-	TITLE	SRK KIT 20K KING PIN REPAIR
		DRAWN BY	TEG	SHEET	1 OF 1
		DATE	10/23/06	SCALE	1:1
				SIZE	A
				DWG NO.	SRK105